

Instructions for:  
**XPress Cut Special**

**Cut Settings**

Cut in **REVERSE** (mirror)  
Weed excess material

**ADHERES TO:**  
100% Cotton, 100% Polyester  
& 50/50 Cotton/Polyester Blend

For all plotting cutters:  
*45° blades are recommended*

**Vinyl Application**

<i>100% Cotton</i>	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>
<b>PRESSURE</b>	3 - 4 bar	Medium
<b>TEMPERATURE</b>	150°C (305°F)	150°C (305°F)
<b>TIME</b>	12 seconds	12 seconds
<b>PEEL</b>	HOT	HOT

<i>100% Polyester</i>	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>
<b>PRESSURE</b>	3 bar	Medium
<b>TEMPERATURE</b>	145°C (295°F)	145°C (295°F)
<b>TIME</b>	10 seconds	10 seconds
<b>PEEL</b>	HOT	HOT

<i>50/50 Blend</i>	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>
<b>PRESSURE</b>	3 - 4 bar	Medium
<b>TEMPERATURE</b>	150°C (305°F)	150°C (305°F)
<b>TIME</b>	12 seconds	12 seconds
<b>PEEL</b>	HOT	HOT

**Washing Resistance**

Maximum Temp. **40°C (140°F)** / Softener: **YES** / Bleach: **NO** / Dryer: **NO** / Dry Cleaning: **YES**