

Instructions for:
FOREVER Laser-Dark (No-Cut) LowTemp

Printing Instructions

Print image in REVERSE (mirror)
Print from Multi-Bypass Tray
Media Type Setting: **Transparency**

CALIBRATION FOR OKI WHITE TONER SYSTEMS

Toner Darkness Settings:
C -> 0, M -> +2, Y -> +1, W -> -3
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Transfer Instructions

Step 1 - Marrying A & B Papers Together

1. With the A-Foil facing with the mirrored image side facing up. Place the B-Paper (coated side facing down) on top of the A-Foil.
2. Place a sheet of parchment/silicone on top of the B-Paper to protect your top platen.
3. Press sheets at **305°F** for **120 seconds** with **3-5 bar (medium)** pressure.
4. Open the press and while the papers **ARE STILL HOT** begin to separate them in a **Slow and Fluent Motion**. **DO THIS WHILE KEEPING YOUR PAPERS ON THE LOWER PLATEN OF YOUR PRESS.**
5. Trim the edges of the A-Foil sheet after separation, as there is a small adhesive coating on the edges left by the marrying process.

Step 2 - Pressing to Fabric/Item

1. Place the textile or other substrate on the lower platen of the heat press.
2. Position your transfer on the textile or other substrate. *You can use thermal tape on the corners of the transfer to hold the transfer in place.*
3. Press to the textile or substrate.
4. Remove A-Foil after it is absolutely cold.
5. Repress transfer with parchment/silicone sheet for an additional 20-30 seconds (10-15 sec. for polyester) for matte finish and to increase the wash durability of the transfer.

Cotton: **305°F** for **30 sec.**, **5 bar**
Polyester: **285°F** for **25 sec.**, **5 bar**
Polypropylen: **220°F** for **30 sec.**, **5 bar**
Blend Fabric: **300°F** for **30 sec.**, **5 bar**
Paper/Cartron: **210°F** for **15 sec.**, **1-2 bar**
Nylon: **250°F - 270°F** for **30 sec.**, **5 bar**

Quick Tips:

- Use the heel of your hand to "roll" the transfer off of the garment.
- With fine detail graphics use heavy pressure when transferring to garment.

WASHING: Wash cold (Inside Out). Air dry for the best results! Cover transfer with protective sheet for ironing.

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Delivering a superior level of service is how we grow your business!

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Finishing With Transfer Flock Sheets & Hot Stamping Foils

Finishing With Hot Stamping Foil

1. Print your design in black (must use a *4 color black)
2. Press A-Foil with B-Paper for **120 seconds** with **3-5 bar (medium)** pressure
3. Press the transfer on the textile for **10 seconds** with **3-5 bar (medium)** pressure
4. Let the transfer complete cool and slowly peel A-Foil in a slow and smooth motion
5. Place your desired Hot Stamping Foil on your design and put a silicone sheet on top of it. Press for **30-45 seconds** at **(high pressure)**. **Use heavy pressure for best results!**
6. Remove the Hot Stamping Foil after it has complete cooled
Tip: Use a cloth to rub over the finished design to remove particles left by the Hot Stamping Foil

Finishing With Transfer Flock Sheet

1. Print your design in the same color as the Flock sheet you want to use
2. Press A-Foil with B-Paper for **120 seconds** with **3-5 bar (medium)** pressure
3. Press the transfer on the textile for **10 seconds** with **3-5 bar (medium)** pressure
4. Let the transfer complete cool and slowly peel A-Foil in a slow and smooth motion
5. Place the desired Flock sheet on your design and press it for **2 minutes** at **390°F** with **(heavy pressure)**
Use heavy pressure for best results!
6. Remove the Flock sheet only when its completely cool

White Flock is only recommended for hard surfaces and other non washable surfaces!

***4 color black consist of cyan, magenta, yellow, and white toner**

WASHING: Wash resistant up to 105°F

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